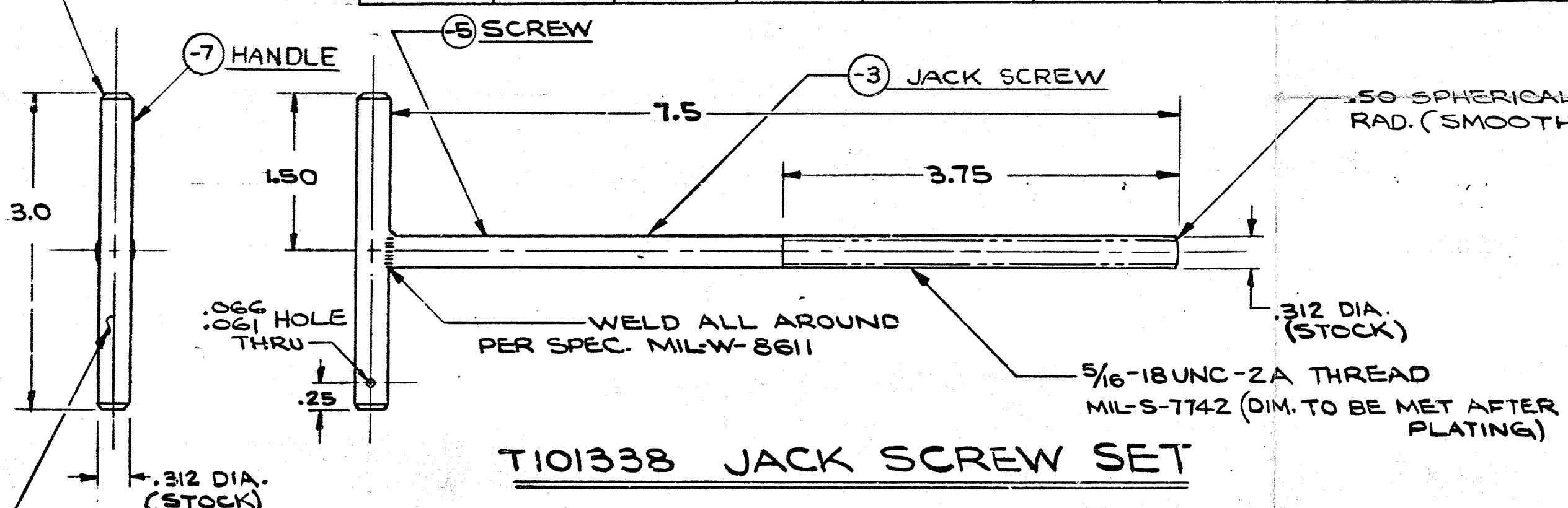


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TOOL USAGE BLOCK

COLUMN	V2	V3	V4	V5	V6	V7	V8
PARAGRAPH	REMARKS	TOOL NO.	OPERATION	PART NO. & NAME	OPERATION	PART NO. & NAME	OF ASSY NO.
I		T101338	REMOVE	204-040-202 QUILL ASSY	FROM	204-040-153 CASE ASSY	204-040-001
II		T101338	REMOVE	204-040-204 QUILL ASSY	FROM	204-040-153 CASE ASSY	204-040-001
III		T101338	REMOVE	204-040-205 QUILL ASSY	FROM	204-040-154 CASE ASSY	204-040-001
IV		T101338	REMOVE	204-040-160 OR 204-040-305 SLEEVE ASSY	FROM	204-040-501 OR 204-040-513 CASE ASSY	204-040-003
V		T101338	REMOVE	204-040-206 QUILL ASSY	FROM	204-040-155 CASE ASSY	204-040-210
VI		T101338	REMOVE	204-040-207 QUILL ASSY	FROM	204-040-155 CASE ASSY	204-040-210
VII		T101338	REMOVE	204-040-160 OR 204-040-305 SLEEVE ASSY	FROM	204-040-403 OR 204-040-418 CASE ASSY	204-040-004
VIII		T101338	REMOVE	204-040-213 QUILL ASSY	FROM	204-040-154 CASE ASSY	204-040-001

.045X45° CHAMFER BOTH ENDS



T101338 JACK SCREW SET

ELECTRIC ETCH
US T101338 PER
BPS FW 4050

AR/2	#21 GAGE	WIRE STEEL	(AN 995 C 32)	3.2	Fe	3
1	T101338-7	HANDLE	4130 STEEL BAR MIL-S-6758 COND C45/16	762	Fe	3
1	T101338-5	SCREW	4130 STEEL BAR MIL-S-6758 COND C45/16			3
3	T101338-3	JACK SCREW				3
T101338 JACK SCREW SET						
-3	FLAG NO./ASSY. NOTE	PART NUMBER	PART NAME	COMMERCIAL MATERIAL	STOCK GOVT. SPEC.	SPEC. NO. SHADE COMP. CLASS. TYPE COND. ETC.

LIST OF MATERIAL CWD

				204-040-210 HU-1	REF	REF	SUPERSEDES	SUPERSEDED BY	CAA DES. ENG. REP.	SERVICE PROD. ENG.	DWG. NO.	
				204-040-004 HU-1	REF	REF	UNLESS OTHERWISE SPECIFIED	NAME J. FIELD DATE 10-50	ENG. REP. 10-50			
				204-040-003 HU-1	REF	REF	DIMENSIONS ARE IN INCHES	EST. J. FIELD 10-50				
				204-040-001 HU-1	REF	REF	TOLERANCES ON DECIMALS	TESTER J. FIELD 10-50				
				204-040-210 YH40	REF	REF	ANGLES ± 1/2°	CHECKER J. FIELD 10-50				
				204-040-004 YH40	REF	REF	MACHINED SURFACES	GROUP ENG. ROGER L. FIELD 10-50				
				204-040-003 YH40	REF	REF	125	PROTECT. ENG. ROGER L. FIELD 10-50				
				204-040-001 YH40	REF	REF	RMS EXCEPT AS NOTED	PROTECT. ENG. ROGER L. FIELD 10-50				
DASH NO.	NEXT ASSY. USED ON	NEXT ASSY. FINAL ASSY	DASH NO.	NEXT ASSY. USED ON	NEXT ASSY. FINAL ASSY	FINISH						
	APPLICATION	QTY. REQD.		APPLICATION	QTY. REQD.	SPEC.						

SCALE FULL HEAT TREAT MIL-H-6875

SHEET 1 OF 1

FORM NO. E2-503 FW

SYM.	DESCRIPTION	DATE	APPROVAL	DRAFT
A	SEE E.O. 204AA 2278	11-27-57	W. H. H. H.	F. GREEN
B	CHG NA BLOCK TO SHOW HU-1 & ADDED HU-1A SEE E.O. 204CB-959	2-18-59	Ridge	F. GREEN
C	INC ED. (1) 205AAA-462 ADDED SUPSD. LIST NOTICE AND ASL. ①	1-4-78		

(A)

FOR APPROVED INTERCHANGEABLE EQUIVALENTS AND SUPERSEDED PARTS—SEE BHT STANDARD 170-001

SOURCES QUALIFIED AND APPROVED BY BHT FOR STANDARDS AND MATERIALS ARE LISTED IN REPORT 209-099-900.

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△ ALTERNATE MATERIAL PER 551.
△ LOCKWIRE (3) THREE

-3 JACK SCREWS TOGETHER AND STOCK AS JACK SCREW SET. TAG WITH PART NUMBER PER BPS FW 4050.
△ HEAT TREAT TO 160,000~180,000 PSI TENSIL STRENGTH. ROCKWELL R36-40

NOTES

MAKE 6/

-3

9-78-79

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